



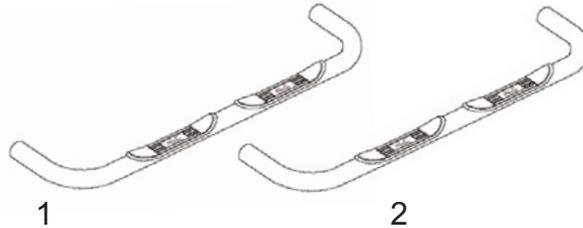
INSTALLATION INSTRUCTIONS

APPLICATION: 2005-12 TOYOTA TACOMA - D-CAB

AUTOMOTIVE PRODUCTS, INC.

STEP BAR ASSEMBLY

23-2770 23-2775
23-72770



| ITEM | QTY | CONTENTS | TOOLS |
|------|-----|----------------------------------|-----------------------------------------|
| 1 | 1 | PASSENGER SIDE BAR (PINK SLEEVE) | 13MM WRENCH RATCHET TORQUE WRENCH |
| 2 | 1 | DRIVER SIDE BAR | |
| 3 | 2 | FRONT MOUNTING BRACKETS - DF/PF | |
| 4 | 2 | CENTER MOUNTING BRACKETS - DC/PC | |
| 5 | 2 | REAR MOUNTING BRACKETS - DR/PR | |
| 6 | 24 | 8MM X 30MM HEX HEAD BOLT | |
| 7 | 24 | 8MM FLAT WASHER | |
| 8 | 24 | 8MM LOCK WASHER | |

PRODUCT INSTALLATION:

1. Verify that all parts & hardware are present. Read instructions completely before installing.
2. Remove the plastic inserts (2 per bracket) from the underside of rocker panel and attach the brackets to the existing O.E. mounting points (threaded) by using (2) 8mm x 30mm Hex head bolt, (2) 8mm Flat Washers, (2) 8mm Lock Washers per bracket. **See Figure #1**
Do not tighten at this time.
3. Attach the step bars to the bracket cradles using (2) 8mm x 30mm Hex head bolts, (2) 8mm Flat Washers, (2) 8mm Lock Washers.
NOTE: Passenger Side Bar was packaged with a Pink sleeve. (Repeat steps on Driver Side) **See Figure #2**
4. Verify that the side bars are level and square with the side of the vehicle and then completely tighten all hardware, torque all 8mm hardware to 15-20 ft lbs.
5. Periodically check and retighten the hardware as necessary.
*Be sure to use all hardware supplied and tighten all bolts.

FIGURE #1



FIGURE #2



PRODUCT SPECIFICATIONS:

Side Bars have a 300 lb. weight capacity.

PRODUCT CARE:

Westin products have a high quality finish that must be cared for like any other exposed finish on the vehicle. Protect the finish with a non-abrasive automotive wax, (e.g. Pure Carnauba) on a regular basis. The use of any soap, polish or wax that contains an abrasive is detrimental, as the compounds scratch the finish and open it to corrosion.

FULL ASSEMBLY -



DRIVER FRONT



PASSENGER FRONT



DRIVER CENTER



PASSENGER CENTER



DRIVER REAR



PASSENGER REAR